



3 RIVERS TERMINAL

A DIVISION OF SEELER INDUSTRIES

MIDWEST CHEMICAL SERVICES

STORAGE TANKS

WAREHOUSING

BLENDING AND TOLL MANUFACTURING

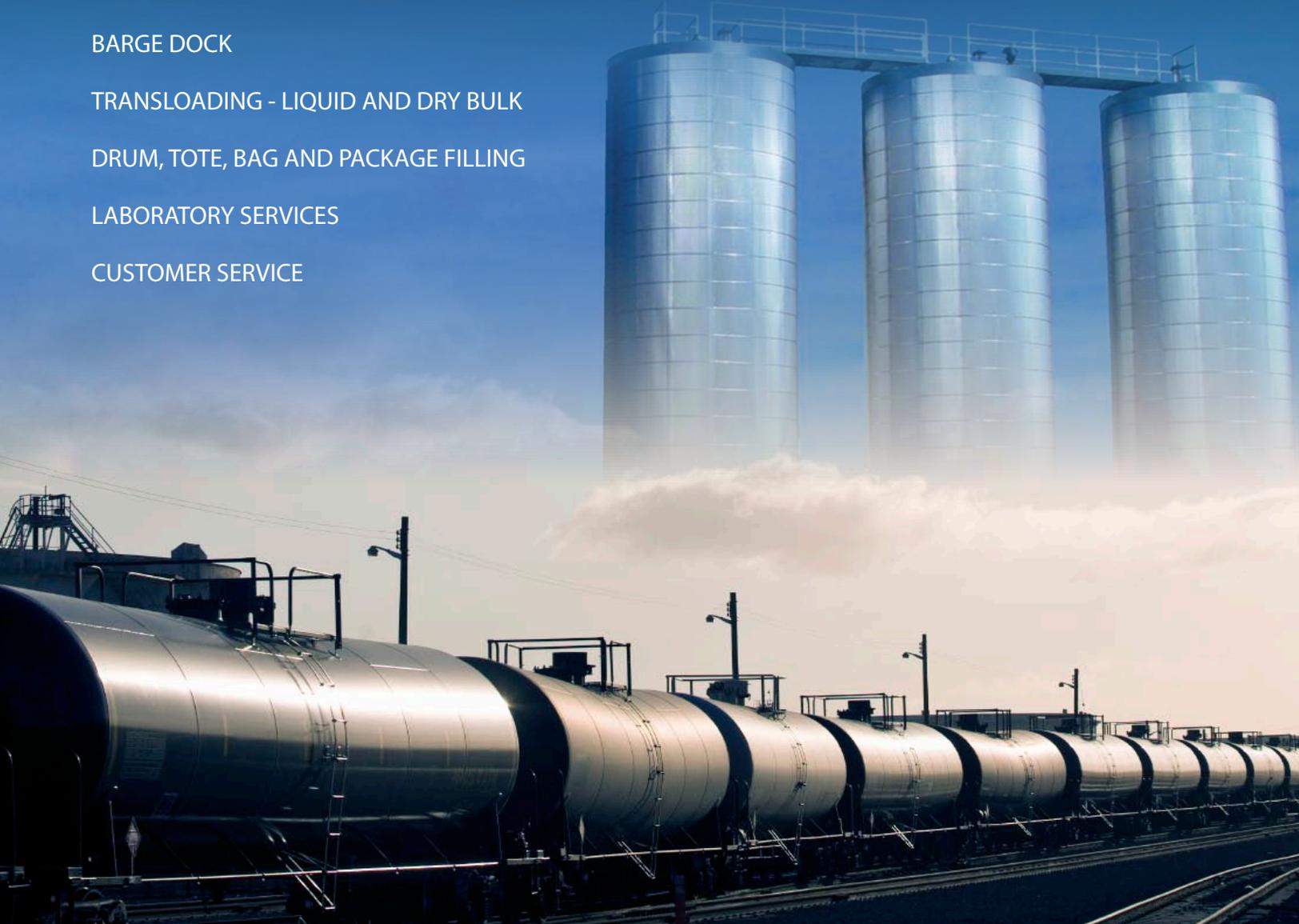
BARGE DOCK

TRANSLOADING - LIQUID AND DRY BULK

DRUM, TOTE, BAG AND PACKAGE FILLING

LABORATORY SERVICES

CUSTOMER SERVICE



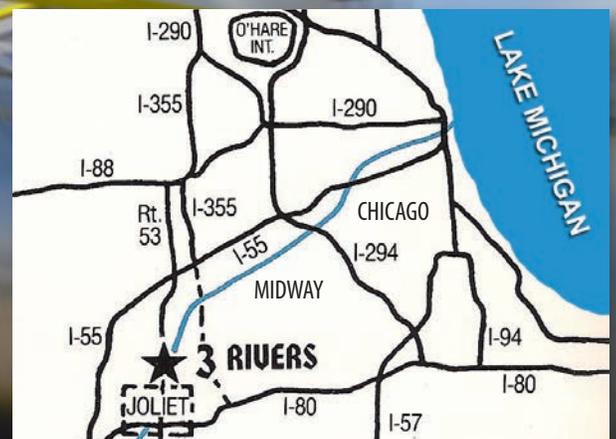
3 Rivers Terminal is a full service chemical public storage facility, centrally located at the hub of the Greater Midwest with immediate access to major highways, rail facilities and inland waterway. As a result, you can rely on prompt delivery of your product anywhere in the US and Global markets.

You can take full advantage of our many cost-effective capabilities including warehousing, overhead rail trestle, rail sidings, bulk chemical storage, dry bulk transfers, dilution/blending and a wide variety of customized packaging. Our ISO Quality Program, productivity teamwork, on-site laboratory and customized services provide you with the highest product integrity available.

3 Rivers Terminal is the newest bulk facility in the Midwest and is initiating a growth expansion program to maximize the utilization of its 123 acre property. Expansion programs currently in development include new tank construction, added rail siding, warehousing and packaging equipment. Design changes can easily be implemented to meet your specific needs.

Our facilities currently include 18 dedicated above-ground storage tanks, 9 blending tanks, all constructed of either stainless, aluminum, carbon steel or high density poly. These tanks are serviced by 10 truck-loading racks and 62 railcar unloading positions.

To ensure compliance with Federal, State and Local regulations, 3 Rivers is an active member in the Independent Liquid Terminals Association (ILTA) in Washington, D.C. and the Chemical Industry Council of Illinois (CICI).



EUROTAINER



STORAGE TANKS

Three Rivers Terminal currently consists of 27 above ground storage and blending tanks ranging in size from 3,000 to 60,000 gallons. All tanks have accessibility to railcars, tank trucks and intermodal containers. Some of the tanks also have accessibility to blending, container filling and packaging. The total capacity of the facility is 740,000 gallons with expansion plans to more than double that capacity within the next five years. Steam heating, electric tracing and a centralized nitrogen blanketing system are available for the handling of heat or atmospherically sensitive products. Modern technological instrumentation systems are used to manage product quality and quantity, and a certified bridge scale is available for weighing trucks. For security, our 3 Rivers Terminal facility features 24-hour guard service and video surveillance.



WAREHOUSING

Storage space consists of 260,000 square feet within the 123 acre property of 3 Rivers Terminal. Warehousing capabilities include 60,000 square feet of heated storage and 12,000 square feet of flammable storage. Food Grade, Kosher, corrosives, oxidizers, combustibles and flammables are all handled under a trained workforce to ensure facility compliance, cleanliness and safety. Rack storage is available to handle high valued palletized merchandise that is either packaged or filled at the terminal facility. Facilities are located within 1.5 miles of Interstate 80 just north of Joliet, Illinois with easy access to Chicago and the surrounding metropolitan area. Warehouse services are customized to each account's requirement with inventory lot management on a centralized computer system.



BARGE DOCK

The barge dock facilities at 3 Rivers Terminal consist of 23 acres, 800 feet of dock frontage and 2 rail spurs adjacent to the water. There is sufficient lighting and power to transfer materials ranging from bulk liquids, dry bulk, steel, scrap and other commodities. The facility is located at mile marker 289.9 on the Illinois Michigan Ship Canal in Joliet, Illinois with a draft of 12 feet. Vacant land is available for construction of operations, including bulk liquid tanks, silos and movable cranes.



TRANSLOADING - LIQUID AND DRY BULK

DRY: 3 Rivers Terminal has 7 overhead rail positions with the distinct honor of being the largest overhead transfer trestle in the United States. Materials such as poly beads, soda ash, boron, sodium sulfate and others can be efficiently transferred without the risk of cross contamination or the use of mechanical conveying equipment. Compartment hopper cars can be split unloaded between bulk truck and the bag filling operation.



LIQUID: Seven (7) rail spurs, totaling 2.5 miles of track, are available for the dedicated use of transferring our customer's liquid chemical products between railcar and bulk tank trucks. The transloading area is easily accessible for customer pickups and other carriers. A truck scale is designed into the traffic flow for quick and efficient service. Methods of conveyance include dedicated pumps, compressed air or gravity. Hot water heating is available for use on railcars or trucks that contain heat sensitive products. Steam heat is available for the more viscous materials or for freeze protection.

DRUM, TOTE, BAG AND PACKAGE FILLING

DRUM/TOTE FILLING - Six (6) drum/tote filling stations are capable of handling most chemical classifications with direct unloading access from tank truck, railcar, iso-container or blend tank. Certified scales provide assurance for accurate filling weights and inventory control. Heating is available for products with high viscosities. Empty drums and totes are provided as a package unless directed otherwise by the customer.



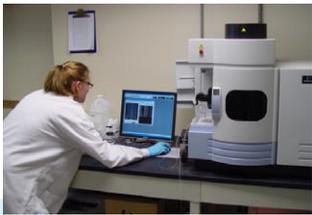
BAG FILLING - Hopper railcars of various dry materials are positioned on an overhead trestle which gravity feeds into our bag filling operation. Units filled include 50 to 100 lb. valve-sealed bags, bulk sacks up to 3500 lbs. and open head drums of various sizes. The 50 to 100 lb. bags are pneumatically filled while the bulk sacks and drums are gravity fed.

PACKAGING - Our specialty is assisting customers with the packaging of liquid chemical, hydrogen peroxide and peracetic acid in various unit sizes ranging from quart bottles, 1 gallon, 2.5 gallon and 5 gallon units. Production lot runs of 1000 to 5000 gallons are considered common. Batch sizes can be as large as 20,000 gallons. A two shift operation assures that most production runs can be completed on a just-in-time schedule.



BLENDING & TOLL MANUFACTURING

Raw materials are received in bags, drums, totes, iso-containers, tank trucks and railcars. Our expertise in blending and toll manufacturing of peroxides, peracetic acid and other liquid chemicals is unsurpassed, and we maintain complete confidentiality to customer's formulations. Nine (9) cone-bottom blending tanks, an experienced workforce and a quality laboratory facility provide the necessary requirements for toll manufacturing. Services include a complete package of containers, pallets, stretch wrapping, labeling, storage and logistics.



LABORATORY SERVICES

An on-site laboratory facility is available for product testing and verification of product quality per our customers' specifications. Qualified personnel follow standardized procedures and document all information pertaining to test results. The laboratory provides an excellent means to assure all quality standards are met.

CUSTOMER SERVICE

Friendly, courteous and knowledgeable employees assist you with your product and service needs. 3 Rivers Terminal can do it all, working with you and your staff to fulfill your needs in a timely, cost effective, and professional manner.





3 RIVERS TERMINAL

A DIVISION OF SEELER INDUSTRIES

YOUR SINGLE SOURCE FOR CHEMICAL LOGISTIC SERVICES

At 3 Rivers Terminal, we provide a wide range of unique services to the chemical industry. Our 123 acre facility is a growing opportunity for various supporting industries to establish a Midwest operation and benefit from the business interactions and relationships of current tenants and customers within the facility.

For additional information on how we can serve your business or help you grow, please contact us today.

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